



Type	Module	L	L2	Tooth No.	B	A0	A1	D	I	A	C1	C2	E	D1	l1	C3	Pitch error @1000mm
HS06-010-0500L	1	500	5,3	150	15	15	14	62,5	125	6	4,5	8	5	31,7	436,6	5,7	< 0.036
HS06-010-1000L	1	1000	5,3	300	15	15	14	62,5	125	6	4,5	8	5	31,7	936,6	5,7	< 0.036
HS06-015-0500L	1,5	500	6,03	100	19	19	17,5	62,5	125	8	7	11	7	31,7	436,6	5,7	< 0.036
HS06-015-1000L	1,5	1000	6,03	200	19	19	17,5	62,5	125	8	7	11	7	31,7	936,6	5,7	< 0.036
HS06-020-0500L	2	500	8,5	75	24	24	22	62,5	125	8	7	11	7	31,7	436,6	5,7	< 0.036
HS06-020-1000L	2	1000	8,5	150	24	24	22	62,5	125	8	7	11	7	31,7	936,6	5,7	< 0.036
HS06-030-0500L	3	500	10.3	50	29	29	26	62.5	125	9	10	15	9	35	430	7.7	< 0.036
HS06-030-1000L	3	1000	10.3	100	29	29	26	62.5	125	9	10	15	9	35	930	7.7	< 0.036
HS06-040-0500L	4	506.67	13.8	38	39	39	35	62.5	125	12	10	15	9	33.3	433	7.7	< 0.036
HS06-040-1000L	4	1000	13.8	755	39	39	35	62.5	125	12	10	15	9	33.3	933.4	7.7	< 0.036
HS06-050-0500L	5	500	17.4	30	49	49	34	62.5	125	12	14	20	13	37.5	425	11.7	< 0.036
HS06-050-1000L	5	1000	17.4	60	49	49	34	62.5	125	12	14	20	13	37.5	925	11.7	< 0.036
HS06-060-0500L	6	500	20.9	25	59	59	43	62.5	125	16	18	26	17	37.5	425	15.7	< 0.036
HS06-060-1000L	6	1000	20.9	50	59	59	43	62.5	125	16	18	26	17	37.5	925	15.7	< 0.036

MATERIAL C45	STOCK DIM	WEIGHT (g) 4073.83	SURFACE TREAT. Surface Hardened	NOTES Class 6
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	NAME	SIGN	DATE	Dimmensions are in mm Tolerances: ISO 8015 Accuracy: ISO 2768 mK
DRAWN				
CHECKED				
APPROVED				
PRODUCT NAME:				
DWG NAME:				

SCALE	1:2	SIZE	A3
DATE	8/8/2018		
DWG NO.			
Helical Rack			
REVISION :			
AA-00			